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## FIELD STRUCTURAL STEEL/WELDING REPORT

Inspector: FRUCHTER, DANIEL ISI Project No.: 2761-007.0  
Date: 01/29/2020, WEDNESDAY ISI Project Name: TIMBER COVER INN RESTORATION  
Hours Worked: ST: 8.00 Address: 21780 HIGHWAY 1  
JENNER, CA  
OSHPD No: \_\_\_\_\_  
Service Code(s): 2601: FIELD INSPECTION OF STRUCTURAL STEEL AND Permit No: \_\_\_\_\_  
Re-inspection: NO Show Up: \_\_\_\_\_ Other: \_\_\_\_\_  
Contact: Margaret, Ed Other 2: \_\_\_\_\_  
Dispatch Location: JOBSITE City/State: JENNER, CA  
Erector: \_\_\_\_\_ Contractor: \_\_\_\_\_  
Type of inspection (check): ☐ Continuous ☐ Periodic ☒ After-the-Fact  
☐ Re-inspection ☐ High-Strength Bolting ☐ Other: \_\_\_\_\_

### Inspection Report :

I examine top-of-HSS to plate connection at two columns. Welds are painted and a proper d1.1 inspection cannot be performed but weld sizes are 1/8" - 3/16" minus coating thickness where visible on three sides (back sides not visible). No obvious defects are visible bearing in mind the above.

I examine bottom-of-HSS to plate connections at the same columns. On each column, side facing elevator door and side opposite elevator door feature 5/16" welds with visually acceptable profile and no rejectable surface defects. Weld facing elevator car on each column is flare bevel or square bevel (fitup not verified) as pictured. Minor weld spatter present but otherwise welds are visually acceptable for lack of surface defects.

No drawings, WPS, or welder qualifications.

<b>Job Status</b>	<input checked="" type="checkbox"/> Completed	<input type="checkbox"/> Incomplete	<input type="checkbox"/> Welding to continue after this date	<input type="checkbox"/> Mill test reports attached	<input type="checkbox"/> Field Inspection Summary Attached
	<input type="checkbox"/> Welding Procedure Specification (WPS) attached		<input type="checkbox"/> Other: _____		
	<input type="checkbox"/> Exceptions Noted. Final acceptance pending Engineer approval or corrective action: _____				
	<input type="checkbox"/> All welding completed and in progress comply with approved plans, specifications, approved changes AWS, CBC, AISC, and/or _____				

Any Non-Compliance Reports? NO  
Any attachments to this report? NO  
Person notified of inspection results? \_\_\_\_\_  
Copy sent to the following email addresses: \_\_\_\_\_

I verify that the work observed/performed ☒ does ☐ does not (check one) comply with the approved drawings, specifications, and the applicable building codes **except as noted**.

Inspector Signature

Dispatch ID: 269315  
Inspector: FRUCHTER, DANIEL  
Date: 01/29/2020

Copy of inspector's/technician's daily reports are emailed to the jobsite (or shop) representative as a convenience to the contractor, owner's representative and/or other ISI inspectors. Official reporting of such daily reports will be submitted to the approved distribution, in a timely manner, after review / edit / clarification by ISI managers and/or professional engineers. This procedure may not be followed to its full extent if a representative is not available.

**Certified Welders:**

Identification:

**Welding Process**  
(identify electrode and diameter)

- ☐ SMAW \_\_\_\_\_ ☐ SAW \_\_\_\_\_  
☐ FCAW \_\_\_\_\_ ☐ ESW \_\_\_\_\_  
☐ GMAW \_\_\_\_\_ ☐ Same as previous date: \_\_\_\_\_

Type of welding performed

- ☐ Single Pass Fillet      ☐ Multi-Pass Fillet      ☐ Complete Penetration      ☐ Partial Penetration  
☐ Arc Spot Plug      ☐ Flare Groove      ☐ Seam      ☐ Shear Stud  
☐ Rebar to Structural Steel      ☐ Rebar to rebar      ☐ Other: \_\_\_\_\_

Use 8" x 11.5" "Field Inspection Summary" sheet if all work identified cannot fit on this page (do not use both).

Floor	Plan Grid Lines	Col. Size	Bm. Size	Other	I C	Description/Remarks/DWS, Details
					<input type="checkbox"/> <input type="checkbox"/>	

**C** (Complete) **I** (Incomplete)